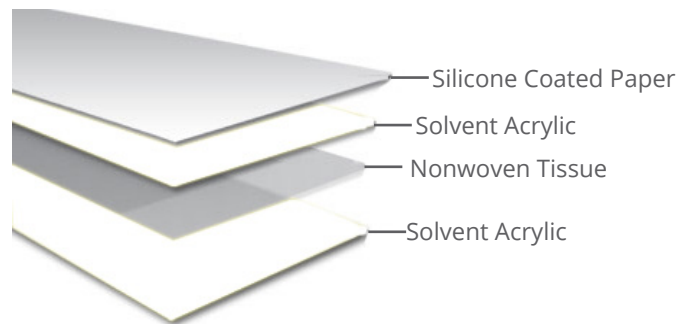


S403 Technical Data

Double Sided Clear Solvent Acrylic Tape



Product Composition



Liner	White Silicone Coated Paper
Adhesive Covered Side	Clear Solvent Acrylic
Carrier	Nonwoven Tissue
Adhesive Open Side	Clear Solvent Acrylic

Benefits / Features

Resistant to U.V light High temperature resistance	Age resistant Resistant to solvents & chemicals
---	--

Areas of Use

Ideal for use on a wide range of applications to a number of substrates, including harder to stick surfaces, such as heavy boards. Also used for cardboard splicing & laminating

Applicable Industries

Print & General Manufacturing industries

Product Features	Applicability On			
Initial adhesion	<table border="0"> <tr> <td>● ● ●</td> <td>Foam</td> <td>● ● ○</td> </tr> </table>	● ● ●	Foam	● ● ○
● ● ●	Foam	● ● ○		
Final adhesion	<table border="0"> <tr> <td>● ● ●</td> <td>Rubber</td> <td>● ○ ○</td> </tr> </table>	● ● ●	Rubber	● ○ ○
● ● ●	Rubber	● ○ ○		
Dimensional stability	<table border="0"> <tr> <td>● ○ ○</td> <td>Fabric</td> <td>● ● ○</td> </tr> </table>	● ○ ○	Fabric	● ● ○
● ○ ○	Fabric	● ● ○		
Adhesion on even surfaces	<table border="0"> <tr> <td>● ● ●</td> <td>Glass/Ceramics</td> <td>● ● ●</td> </tr> </table>	● ● ●	Glass/Ceramics	● ● ●
● ● ●	Glass/Ceramics	● ● ●		
Adhesion on rough surfaces	<table border="0"> <tr> <td>● ● ○</td> <td>Finished Timber</td> <td>● ● ○</td> </tr> </table>	● ● ○	Finished Timber	● ● ○
● ● ○	Finished Timber	● ● ○		
Ageing resistance	<table border="0"> <tr> <td>● ● ○</td> <td>High energy plastics: PVC, PC, ABS,..</td> <td>● ● ●</td> </tr> </table>	● ● ○	High energy plastics: PVC, PC, ABS,..	● ● ●
● ● ○	High energy plastics: PVC, PC, ABS,..	● ● ●		
Weathering resistance	<table border="0"> <tr> <td>● ● ○</td> <td>Low energy plastics: PE, PP</td> <td>● ○ ○</td> </tr> </table>	● ● ○	Low energy plastics: PE, PP	● ○ ○
● ● ○	Low energy plastics: PE, PP	● ○ ○		
Chemical resistance	<table border="0"> <tr> <td>● ● ○</td> <td>Metal</td> <td>● ● ●</td> </tr> </table>	● ● ○	Metal	● ● ●
● ● ○	Metal	● ● ●		
Resistance to plasticizers	<table border="0"> <tr> <td>● ● ○</td> <td>Paper/Cardboard</td> <td>● ● ●</td> </tr> </table>	● ● ○	Paper/Cardboard	● ● ●
● ● ○	Paper/Cardboard	● ● ●		

● ● ● Very suitable ● ● ○ Suitable ● ○ ○ Suitable with reductions ○ ○ ○ Not suitable

Temperature Range (°C)	-20 to +150
Static Shear Strength	> 66 Hours
Adhesion to Stainless Steel (N/25mm)	11
Thickness (mm)	0.094 (94 Microns)
Standard Sizes Available	12mm x 33m = 72 Rolls Per Carton 18mm x 33m = 48 Rolls Per Carton 24mm x 33m = 36 Rolls Per Carton 48mm x 33m = 18 Rolls Per Carton 12mm x 50m = 72 Rolls Per Carton 18mm x 50m = 36 Rolls Per Carton 24mm x 50m = 36 Rolls Per Carton 48mm x 50m = 24 Rolls Per Carton Custom sizes available on request

The figures above are based off average results from multiple tests, results may vary + or - 5%

Conditions of Use

For best results apply self adhesive tapes between 15°C and 25°C in a dry environment. Application surfaces must be dry and free from dust and particles. Do not apply on surfaces treated or contaminated by anti-adhesives. Do not use paint containing additives which could reduce the adhesive properties. Avoid contact with surfaces containing plasticizers or other chemical agents not compatible with the tape. In cases of rough or irregular surfaces, it is better to use a tape with a higher quantity of adhesive. Care must be taken with reference to removability without residue and working conditions of the self adhesive tape.

Tape Storage

Ideally store tape between 15°C and 25°C with a maximum relative humidity of 65%. Always store away from heat sources, avoiding exposure to light and if possible keep in the original packaging. When temperatures are lower than 15°C it is highly recommended to recondition the adhesive tape to normal temperatures (15°C to 25°C) before use.

Tape Shelf Life

Self-adhesive tapes technical features are generally not permanent but remain at their best for approximately 12 months, if stored according to suggested conditions and by avoiding extreme environmental conditions such as quick and sudden temperature changes, exposure to UV light and high levels of humidity.

All test methods are based on ASTM standards and Pomona's standardised test methods. The information provided above is based on our experience and tape industry knowledge. It is given in good will but is not intended as a guarantee or a warranty. All end users should ensure for themselves that the product is suitable for their own particular application before using.