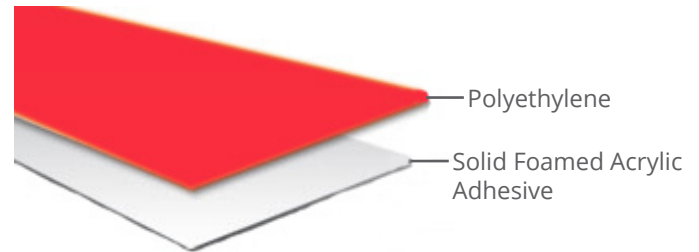


# S3402 Technical Data

Double Sided 0.2mmTH Permanent High Bond Tape



## Product Composition



Liner	Red Polyethylene Film
Adhesive	Crystal Clear Solid Foamed Acrylic

### Benefits / Features

Crystal Clear High initial tack Excellent weather U.V resistance Permanent final adhesion	Bonds to higher energy substrates including metal, glass & plastic Long life application
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### Areas of Use

Ideal for double glazing, Glass Perspex, back lit signs, refrigeration display units & electrical cabinet windows.

### Applicable Industries

Building, Sign, Construction, Glazing & Manufacturing industries

Product Features	Applicability On
Initial adhesion	● ● ● Foam ● ○ ○
Final adhesion	● ● ● Rubber ● ○ ○
Dimensional stability	● ○ ○ Fabric ○ ○ ○
Adhesion on even surfaces	● ● ● Glass/Ceramics ● ● ●
Adhesion on rough surfaces	● ○ ○ Finished Timber ● ● ○
Ageing resistance	● ● ● High energy plastics: PVC, PC, ABS,.. ● ● ●
Weathering resistance	● ● ● Low energy plastics: PE, PP ● ○ ○
Chemical resistance	● ● ● Metal ● ● ●
Resistance to plasticizers	● ● ○ Paper/Cardboard ● ○ ○
● ● ● Very suitable   ● ● ○ Suitable   ● ○ ○ Suitable with reductions   ○ ○ ○ Not suitable	

Temperature Range (°C)	-20 to +120
Static Shear Strength	60 Hours
Adhesion to Stainless Steel (N/25mm)	24 After 20 Minutes 35 After 72 Hours
Thickness (mm)	0.25 (250 Microns)
Standard Sizes Available	12mm x 33m 18mm x 33m 24mm x 33m  Custom sizes available on request

The figures above are based off average results from multiple tests, results may vary + or - 5%

### Conditions of Use

For best results apply self adhesive tapes between 15°C and 25°C in a dry environment. Application surfaces must be dry and free from dust and particles. Do not apply on surfaces treated or contaminated by anti-adhesives. Do not use paint containing additives which could reduce the adhesive properties. Avoid contact with surfaces containing plasticizers or other chemical agents not compatible with the tape. In cases of rough or irregular surfaces, it is better to use a tape with a higher quantity of adhesive. Care must be taken with reference to removability without residue and working conditions of the self adhesive tape.

### Tape Storage

Ideally store tape between 15°C and 25°C with a maximum relative humidity of 65%. Always store away from heat sources, avoiding exposure to light and if possible keep in the original packaging. When temperatures are lower than 15°C it is highly recommended to recondition the adhesive tape to normal temperatures (15°C to 25°C) before use.

### Tape Shelf Life

Self-adhesive tapes technical features are generally not permanent but remain at their best for approximately 12 months, if stored according to suggested conditions and by avoiding extreme environmental conditions such as quick and sudden temperature changes, exposure to UV light and high levels of humidity.

All test methods are based on ASTM standards and Pomona's standardised test methods. The information provided above is based on our experience and tape industry knowledge. It is given in good will but is not intended as a guarantee or a warranty. All end users should ensure for themselves that the product is suitable for their own particular application before using. NB: Peak Force Test: based on ASTM 3759/D ASTM 3759/M and Pomona® test methods, Peel Test: based on ASTM D3330 and Pomona® test methods.